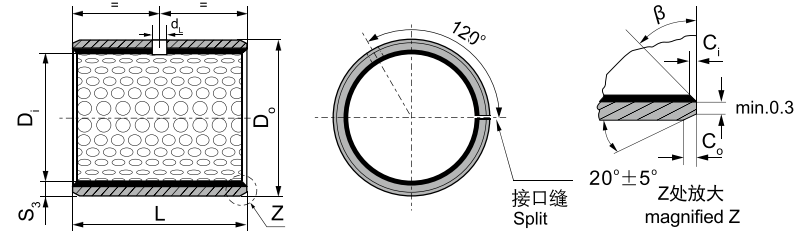


SF-2 轴承规格及公差 SF-2 Sleeve Bushing Specification & Tolerance



内外倒角 ID and OD chamfers

S_3	C_o	C_i	β	S_3	C_o	C_i	β
1.0	0.6 ± 0.3	0.30 ± 0.2	$30^\circ \pm 5^\circ$	2.00	1.2 ± 0.4	0.50 ± 0.3	$30^\circ \pm 5^\circ$
1.5	0.7 ± 0.3	0.50 ± 0.2	$30^\circ \pm 5^\circ$	2.50	1.8 ± 0.6	0.80 ± 0.3	$45^\circ \pm 5^\circ$

单位Unit: mm

轴径 Shaft D_s h8	座孔 Housing H7 D_H	外径公差 (OD) Tolerance D_o	(ID)压装后 内孔公差 After fixed $D_{i,a}$	配合间隙 Clearance D_D	壁厚 Wall thick- ness S_3	油孔 Oil hole d_l	0 -0.40																
							15	20	25	30	35	40	45	50	60	80	90						
25 -0.033	28 +0.021	28 +0.075 +0.035	25.131 25.050	0.164 0.050	1.475 1.445	6	2515	2520	2525	2530													
28 -0.033	32 +0.025	32 +0.085 +0.045	28.155 28.060	0.188 0.060	1.970 1.935	●		2820	2825	2830													
30 -0.033	34 +0.025	34 +0.085 +0.045	30.155 30.060	●	●	●		3020	3025	3030	3035	3040											
35 -0.039	39 +0.025	39 +0.085 +0.045	35.155 35.060	0.194 0.060	●	●		3520	3525	3530	3535	3540											
40 -0.039	44 +0.025	44 +0.085 +0.045	40.155 40.060	●	●	8		4020	4025	4030	4035	4040	4045	4050									
45 -0.039	50 +0.025	50 +0.085 +0.045	45.195 45.080	0.234 0.080	2.460 2.415	●		4520	4525	4530	4535	4540	4545	4550									
50 -0.039	55 +0.030	55 +0.100 +0.055	50.200 50.080	0.239 0.080	●	●					5030	5035	5040	5045	5050	5060							
55 -0.046	60 +0.030	60 +0.100 +0.055	55.200 55.080	0.246 0.080	●	●					5530	5535	5540	5545	5550	5560							
60 -0.046	65 +0.030	65 +0.100 +0.055	60.200 60.080	●	●	●					6030	6035	6040	6045	6050	6060							
65 -0.046	70 +0.030	70 +0.100 +0.055	65.200 65.080	0.246 0.080	2.460 2.415	8						6540	6545	6550	6560								
70 -0.046	75 +0.030	75 +0.100 +0.055	70.200 70.080	●	●	●							7040	7045	7050	7060	7080						
75 -0.046	80 +0.030	80 +0.100 +0.055	75.200 75.080	●	●	●							7540	7545	7550	7560	7580						
80 -0.046	85 +0.035	85 +0.120 +0.070	80.265 80.100	0.313 0.100	2.450 2.385	9.5							8040	8045	8050	8060	8080						
85 -0.054	90 +0.035	90 +0.120 +0.070	85.265 85.100	0.321 0.100	●	●							8540	8545	8550	8560	8580						
90 -0.054	95 +0.035	95 +0.120 +0.070	90.265 90.100	●	●	●							9040	9045	9050	9060	9080	9090					